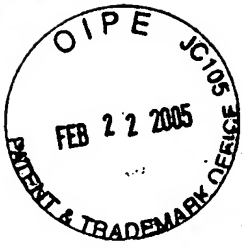


10/523883

Docket No. F-8540

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE



Applicant : Erwin JUNKER

Serial No. : UNKNOWN (U.S. National Stage of
PCT/EP2003/008437 filed July 30, 2003)

Filed : 02/07/05

For : METHOD AND DEVICE FOR GRINDING THE
OUTSIDE AND INSIDE OF A
ROTATIONALLY SYMMETRIC MACHINE
PART COMPRISING A LONGITUDINAL
BOREHOLE

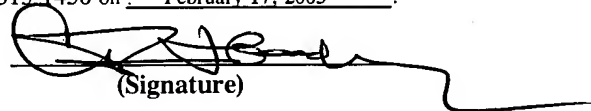
Group Art Unit : UNKNOWN

Examiner : UNKNOWN

Certificate of Mailing Under 37 CFR 1.8

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Patents P.O. Box 1450, Alexandria, VA 22313-1450 on February 17, 2005.

C. Bruce Hamburg
(Name)


(Signature)

Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313-1450

SECOND PRELIMINARY AMENDMENT

Sir:

Preliminary to examination, please amend the above-identified patent
application as follows: